

SDS

SAFETY DATA SHEET

Duferco

Duferco Steel Processing

1 Potassium Street, Industrial Park,
Saldanha, 7395

South Africa

Telephone: +27 (0)22 709-7000

| DSCL (Pictograms) | DSCL (Classification) | Protective Clothing |
|---|--|---|
|  | R53 – May cause long-term adverse effects in the aquatic environment |  |

SECTION 1: Chemical Product and Company Identification

| | | |
|-------------------------------------|---|---|
| Product Name/ Trade Name | PICKLED HOT ROLLED STEEL | Code Not available |
| Supplier | Duferco Steel Processing (Pty) Ltd 1 Potassium Street, Industrial Park, Saldanha, 7395 | CAS# Not applicable |
| Synonym | Not applicable | DSL |
| Chemical Name | Not applicable | CI# |
| Chemical Family | Not applicable | In case of emergency: +27 (0)22 7097000 |
| Chemical Formula | Not applicable | |
| Manufacturer | Duferco Steel Processing (Pty) Ltd 1 Potassium Street, Industrial Park, Saldanha, 7395 | Material Uses: Commercial Applications Structural Applications |

SECTION 2: Hazardous Ingredients

| Component Name | CAS# | % By weight | OSHA PEL Final Rule Limits |
|--------------------|-----------|--------------|--|
| Base Metal: | | | |
| Carbon | 7440-44-0 | 0.005 - 0.20 | 15 mg/m ³ - Total Dust(PNOR), 5 mg/m ³ - Respirable Fraction(PNOR) |
| Chromium | 7440-47-3 | 0.004 - 0.12 | 1 mg/m ³ - Chromium Metal |
| Iron | 7439-89-6 | >90 | 10 mg/m ³ as Iron Oxide fume |
| Manganese | 7439-96-5 | 0.14 - 0.8 | 1 mg/m ³ as fume; 5 mg/m ³ as dust |
| Nickel | 7440-02-0 | 0 - 0.1 | 1 mg/m ³ |
| Silicon | 7440-21-3 | 0 - 0.22 | 5 mg/m ³ Respirable Dust; 15 mg/m ³ Total Dust |

Notes:

- Steel surfaces may contain trace amounts of Pickling Inhibitor and residual Chlorides. SDS for Pickling Inhibitor is available on request.
- Steel surfaces may also be treated with small amounts (<0.00025%) of corrosion-inhibiting oil and may also contain trace residues of Wet Temper Solution- SDS's for Protective Oil and Wet Temper Solution is available on request.
- All commercial steel products may contain small amounts of various elements in addition to those specified. These small quantities may exist as intentional additions, or as "trace" or "residual" elements that generally originate in the raw materials used. These elements may include: aluminium, antimony, arsenic, boron, cadmium, calcium, cobalt, columbium(niobium), copper, lead, molybdenum, tin, titanium, vanadium, and zirconium.
- Percentages are expressed as typical ranges or maximum concentrations of trace elements for the purpose of communicating the potential hazards of the finished product. Consult product specifications for the specific composition information.
- PNOR (Particulates Not Otherwise Regulated). All inert or nuisance dusts, whether mineral, inorganic, or organic, not listed specifically by substance name are covered by a limit which is the same as the inert or nuisance dust limit of 15 mg/m³ for total dust and 5 mg/m³ for the respirable fraction.

SECTION 3: Hazard Identification

******* Emergency Overview *******

This rolled solid metal product poses little or no immediate health or fire hazard. When product is subjected to welding, burning, melting, sawing, brazing, grinding or other similar processes, potentially hazardous airborne particulate and fumes may be generated. These operations should be performed in well-ventilated areas. Avoid inhalation of metal dusts and fumes. Iron or steel foreign bodies imbedded in the cornea of the eye will produce rust stains unless removed fairly promptly. If appropriate, respiratory protection and other personal protective equipment should be used.

Chemical Surface Treatments/Coatings: The possible presence of chemical surface treatments and oil coatings should be considered when evaluating potential employee health hazards and exposures during handling and welding or other fume generating activities. Removal of surface coatings should be considered prior to such activities. Repeated or prolonged contact with chemical surface treatments or oil residue may cause skin irritation, dermatitis, ulceration or allergic reactions in sensitized individuals. Torching or burning operations on steel products with surface treatments, oil coatings, paint or acrylic films may produce emissions that can be irritating to the eyes and respiratory tract.

Health Effects/Signs and Symptoms: Steel products in their usual physical form do not pose a health hazard; inhalation of metal dust and fume may result from further processing of the material by the user, particularly during welding, burning, grinding, and machine activities, and should be evaluated by an industrial hygienist. The possible presence of non-metallic surface coatings should also be considered when evaluating potential employee exposures.

Carbon (C): Chronic inhalation of high concentrations to carbon may cause pulmonary disorders.

Iron (Fe): Chronic inhalation of excessive concentrations of iron oxide fumes or dusts may result in the development of a benign pneumoconiosis, called siderosis, which is observable as an X-ray change. No physical impairment of lung function has been associated with siderosis. Inhalation of excessive concentrations of ferric oxide may enhance the risk of lung cancer development in workers exposed to pulmonary carcinogens. Iron oxide is listed as a Group 3 (not classifiable) carcinogen by IARC.

Chromium (Cr): The health hazards associated with exposure to chromium are dependent upon its oxidation state. The metal form (chromium as it exists in this product) is of very low toxicity. The hexavalent form is very toxic. Repeated or prolonged exposure to hexavalent chromium compounds may cause respiratory irritation, nosebleed, ulceration and perforation of the nasal septum. Industrial exposure to certain forms of hexavalent chromium has been related to an increased incidence of cancer.

Manganese (Mn): Chronic exposure to high concentrations of manganese fumes and dusts may adversely affect the central nervous system with symptoms including languor, sleepiness, weakness, emotional disturbances, spastic gait, mask-like facial expression and paralysis. Animal studies indicate that manganese exposure may increase susceptibility to bacterial and viral infections.

Nickel (Ni): Exposure to nickel dusts and fumes can cause sensitization dermatitis, respiratory irritation, asthma, pulmonary fibrosis, edema and may cause nasal or lung cancer in humans. Studies have linked Ni and certain Ni compounds to an increased incidence of cancer of the respiratory system.

Silicon (Si): Silicon dusts are a low health risk by inhalation and should be treated as a nuisance dust. Eye contact with pure material can cause particulate irritation. Skin contact with silicon dusts may cause physical abrasion.

Zinc (Zn): Acute exposure to zinc oxide fumes can result in metal fume fever, a temporary flu-like illness with symptoms such as dizziness, chills, fever, headache and nausea.

Non-metallic Coatings (Optional): Prolonged and/or repeated skin contact with lubricants and rust inhibitors may cause dermatitis. In addition, inhalation of excessive concentrations of vapours or gases, e.g., carbon monoxide (from welding, burning, etc.) may result in dizziness, nausea, headaches and respiratory tract irritation.

Potential Chronic Health Effects: Carcinogen Effects: The National Toxicology Program (NTP) and the International Agency for Research on Cancer (IARC) consider (1) chromium and certain chromium compounds to be known human carcinogens and (2) nickel and certain nickel compounds to be probable human carcinogens.

Usual Route(s) of Entry: Inhalation

Medical Conditions Possibly Aggravated: Not determined for these products. Individuals with chronic diseases or disorders should consult a physician regarding workplace exposures to ingredients.

SECTION 4: First Aid Measures

| | |
|---------------------|---|
| Eye Contact | Treat for foreign body in the eye. Seek medical attention. |
| Skin Contact | Not anticipated to pose a significant skin hazard. However, should dermatitis develop, wash affected areas with mild soap and warm water. Seek medical attention if condition persists. |
| Ingestion | Not considered an ingestion hazard. However, if ingested, seek medical attention. |
| Inhalation | Remove from excessive exposure levels. Give artificial respiration if breathing has stopped. Seek medical attention. |

| SECTION 5: Fire-Fighting Measures | |
|---|--|
| Flash Point: Not applicable | Flash Point Method: Not applicable |
| LEL: Not applicable | UEL: Not applicable |
| Burning Rate: Not applicable | Auto-ignition Temperature: Not applicable |
| Flammability Classification: Non-flammable, non-combustible | |
| Extinguishing Media: Not applicable for solid product. Use extinguishers appropriate for surrounding materials. | |
| Unusual Fire or Explosion Hazards: Not applicable for solid product. Do not use water on molten metal. | |
| Hazardous Combustion Products: At temperatures above the melting point, fumes containing metal oxides and other alloying elements may be liberated. | |
| Fire-Fighting Instructions: Do not release runoff from fire control methods to sewers or waterways. | |
| Fire-Fighting Equipment: Wear a self-contained breathing apparatus (SCBA) with a full face-piece operated in pressure-demand or positive-pressure mode and full protective clothing. | |

| SECTION 6: Accidental Release Measures | |
|--|---|
| Steps to be followed if material is released or spilled | Not Applicable to steel in solid state. Clean-up personnel should protect against contact with eyes and skin. |
| Waste disposal method(s) | Excess product can be recycled, disposed in an appropriately permitted waste landfill, or disposed by other methods in accordance with Federal, State and Local Laws and Regulations Regulations. |

| SECTION 7: Handling and Storage | |
|---|--|
| Handling Precautions: Use lifting and work devices, e.g., crane, hoist, etc., within rated capacities and in accordance with manufacturer’s instructions when handling these products. Operations with the potential for generating high concentrations of airborne particles should be evaluated and controlled as needed. Minimize generation of airborne dust and fume. Avoid breathing metal dust or fumes. Practice good housekeeping and ensure that safe storage and handling practices are followed. | |
| Storage Requirements: Store away from acids and incompatible materials. | |

| SECTION 8: Exposure Controls/Personal Protection | |
|--|---|
| Engineering Controls (Ventilation, etc.) | Use controls as appropriate to minimize exposure to metal fumes and dusts during handling operations. |
| Eye Protection | Use safety glasses and/or other protective eyewear as specified by a safety professional when exposure to eye and face hazards exists, such as flying objects, molten metal, and injurious light radiation (e.g., welding and burning) |
| Skin Protection | Use protective gloves and/or other protective equipment as specified by a safety professional when welding, burning, or handling. |
| Respiratory Protection | When engineering controls are not feasible or sufficient to lower exposure levels below the applicable exposure limit, use a NIOSH(<i>National Institute for Occupational Safety and Health</i>)-approved respirator which protects against dusts and metal fumes, as specified by an industrial hygienist or safety professional in accordance with manufacturer instructions and use limitations. |
| Protective Clothing/Equipment: | For operations which result in elevating the temperature of the product to or above its melting point or result in the generation of airborne particulates, use protective clothing, gloves and safety glasses to prevent skin and eye contact. |

| SECTION 9: Physical and Chemical Properties | |
|---|---|
| Physical state: Solid | Melting Point: 2570 – 2800°F (1410 - 1539°C) |
| Appearance: Metallic lustre | Vapor Pressure: Not applicable |
| Odour: Odourless | Vapor Density (Air=1): Not applicable |
| Odor Threshold: Not applicable | Formula Weight: Not applicable |
| Specific Gravity (H₂O = 1): 7.6 - 7.9 g/cm ³ | pH: Not applicable |

SECTION 10: Stability and Reactivity

Stability: Steel products are stable under normal storage and handling conditions.

Polymerization: Hazardous polymerization will not occur.

Chemical Incompatibilities: Will react with strong acids to form hydrogen. Iron oxide dusts in contact with calcium hypochlorite evolve oxygen and may cause an explosion.

Conditions to Avoid: Storage with strong acids or calcium hypochlorite.

Hazardous Decomposition Products: Thermal oxidative decomposition of Pickled Hot Rolled steel products can produce fumes containing oxides of iron and manganese as well as other elements.

SECTION 11: Toxicological Information

Toxicity Data:* No information is available for the product as a mixture. The possible presence of chemical surface treatments and oil coatings should be considered when evaluating potential employee health hazards and exposures during handling and welding or other fume generating activities.

Eye Effects: Eye contact with the individual components may cause particulate irritation. Implantation of iron particles in guinea pig corneas have resulted in rust rings with corneal softening about rust ring.

Skin Effects: Not anticipated to pose significant skin hazards. Skin contact with the individual components may cause physical abrasion, irritation, dermatitis, ulcerations and sensitizations.

Chronic Effects: See section 3

Acute Inhalation Effects: Inhalation of the individual alloy components has been shown to cause various respiratory effects.

Acute Oral Effects: No data available

Other: No LC50 or LD50 has been established for the mixture as a whole. Iron LD50: 30 g/kg oral (rat). Aluminum LD50: No data. Boron LD50: 2000 mg/kg orl (mouse). Calcium LD50: No data. Carbon LD50: No data. Chromium LDLo: 71 mg/kg GIT orl (human). Columbium LD50: No data. Copper LDLo: 120 ug/kg GIT ipl (rat). Manganese LD50: 9 g/kg oral (rat). Molybdenum LDLo: 114 mg/kg ipr (rat). Nickel LDLo: 5 mg/kg orl (guinea pig) Phosphorous LD50: No data. Silicon LD50: No data. Sulfur LD50: No data. Tin LD50: No data. Titanium LD50: No data. Vanadium LD50: 59 mg/kg scu (rabbit).

Carcinogenicity: Chromium and Nickel

Mutagenicity: No data available

Teratogenicity: No data available

* See NIOSH, RTECS (NO7400000), for additional toxicity data on iron oxide, (BD1200000) for aluminum oxide, (EV8040000) for calcium, (ED7350000) for boron, (FF5250000) for carbon, GB5425000) for chromium, (GL5325000) for copper, (OO9275000) for manganese, (QA4680000) for molybdenum, (QR5950000) for nickel, (TH3500000) for phosphorous, (WM0400000) for silicon, (WS4250000) for sulfur, (XP7320000) for tin, (XR1700000) for titanium, (YW2460000) for vanadium pentoxide.

SECTION 12: Ecological Information

Ecotoxicity: No data available for the product as a whole. However, individual components of the product have been found to be toxic to the environment. Metal dusts may migrate into soil and groundwater and be ingested by wildlife.

Environmental Fate: No data available.

Environmental Degradation: No data available.

Soil Absorption/Mobility: No data available for the product as a whole. However, individual components of the product have been found to be absorbed by plants from soil.

SECTION 13: Disposal Considerations

Disposal: This material is considered to be a solid waste, not a hazardous waste. Follow applicable Federal, State, and Local Laws and Regulations for disposal of solid waste and airborne particulates accumulated during handling operations of the product. Waste steel products can be recycled for further use.

Disposal Regulatory Requirements: None

Container Cleaning and Disposal: Follow applicable Federal, State and Local Laws and Regulations. Observe safe handling precautions.

SECTION 14: Transport Information

DOT Transportation Data (49 CFR 172.101)

Pickled Hot Rolled Steel are not listed as hazardous substances under 49 CFR 172.101.

Shipping Name: Not applicable

Shipping Symbols: Not applicable

Hazard Class: Not applicable

ID No.: Not applicable

Packing Group: Not applicable

Label: Not applicable

Special Provisions (172.102):
None

Packaging Authorizations

a) **Exceptions:** None

b) **Non-bulk Packaging:** Not applicable

c) **Bulk Packaging:** Not applicable

Quantity Limitations

a) **Passenger, Aircraft, or Railcar:** Not applicable

b) **Cargo Aircraft Only:** Not applicable

Vessel Stowage Requirements

a) **Vessel Stowage:** Not applicable

b) **Other:** Not applicable

SECTION 15: Regulatory Information

Regulatory Information: Steel products as a whole are not listed in South African Legislation. However, individual components of the product could be listed in regulations and the user should determine the applicable Federal, State and Local Laws and Regulations to ensure compliance with applicable laws and regulations.

SECTION 16: Other Information

ABBREVIATION/ACRONYMS:

| | |
|-------------------------|---|
| CAS | Chemical Abstracts Service |
| CFR | Code of Federal Regulations |
| DOT | Department of Transportation |
| DSCL | Dangerous Substances Classification & Labelling |
| GI, GIT | Gastro-Intestinal, Gastro-Intestinal Tract |
| IARC | International Agency for Research on Cancer |
| IPL | Independent Physiological Lab |
| IPR | Independent Professional Review |
| LC50 | Median Lethal Concentration |
| LD50 | Median Lethal Dose |
| LD Lo | Lowest Dose to have killed animals or humans |
| LEL | Lower Explosive Limit |
| mg/m³ | milligram per cubic meter of air |
| SDS | Safety Data Sheet |

| | |
|--------------|---|
| NIF | No Information Found |
| NIOSH | National Institute for Occupational Safety & Health |
| NTP | National Toxicology Program |
| ORC | Organization Resources Counsellors |
| OSHA | Occupational Safety and Health Administration |
| PEL | Permissible Exposure Limit |
| PNOR | Particulate Not Otherwise Regulated |
| PPE | Personal Protective Equipment |
| RCRA | Resource Conservation and Recovery Act |
| RTECS | Registry of Toxic Effects of Chemical Substances |
| SCBA | Self-contained Breathing Apparatus |
| SCU | Single Chain Urinary-type |
| ZnO | Zinc Oxide |
| UEL | Upper Explosive Limit |

Disclaimer: Our objective in sending this information is to help you protect the health and safety of your personnel and to comply with the OSHA Standards. This information is taken from sources or is based upon data believed to be reliable. Duferco Steel Processing makes no warranty as to the absolute correctness, completeness, or sufficiency of any of the foregoing, or that any additional or other measures may not be required under particular conditions.

DUFERCO STEEL PROCESSING MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE IMPLIED WARRANTY OF MERCHANTABILITY, ANY IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, AND ANY IMPLIED WARRANTIES OTHERWISE ARISING FROM COURSE OF DEALING OR TRADE. ANY USE OF THESE DATA AND INFORMATION MUST BE DETERMINED BY THE USER TO BE IN ACCORDANCE WITH APPLICABLE FEDERAL, STATE AND LOCAL LAWS AND REGULATIONS.

Prepared by:

Kobus van Rensburg (Production Manager)
Ilze Venter (Industrial Costing & Compliance Manager)
Lungani Nxele (Quality Assurance Engineer)
Miloshnie Rampersad (OHS Co-Ordinator)
Elmien de Bruyn (Environmental Co-Ordinator)

Dated:

October 2023